Facility Name: Freedom Industries, Inc. - Poca Blending LLC

FACILITY IDENTIFICATION:
Freedom Industries, Inc. - Poca Blending LLC
Dept:
Plant Road, PAR Industrial Park
Nitro, WV 25143 USA
County: Putnam
Latitude: 38.4287667
Longitude: -81.8424444
MAILING ADDRESS: P.O. Box 713
Charleston, WV 25323 USA
Facility Phone: (304) 741-7622

[ ] All facility information (not including chemical information) is identical to last year’s submission

IDENTIFICATION NUMBERS:
Dun & Bradstreet: 157682474
NAICS: 42269 (Other Chemical and Allied Products Wholesalers)
SIC: 5169 (CHEMICALS AND ALLIED PRODUCTS)

Is the facility manned? [x] Manned [ ] Unmanned
Maximum No. of Occupants: 19

REGULATORY INFORMATION:
Subject to Emergency Planning under Section 302 of EPCRA (40 CFR part 355)? [ ] Yes [x] No
Subject to Chem. Accident Prevention under Section 112(r) of CAA (40 CFR part 68, Risk Mgmt. Pgm.)? [ ] Yes [x] No

CONTACT INFORMATION:

Beneker, Keith
Title: Plant Manager Contact Type 1: Emergency Contact
Address: Plant Road, PAR Industrial Park, Nitro, WV, 25143 USA
Phones: 24-hour: 304-741-7622 Work: 304-755-5737
Email: kbeneker@freedom-industries.com

Bentley, Travis
Contact Type 1: Emergency Contact
Address: Plant Road, PAR Industrial Park, Nitro, WV, 25143 USA
Phones: 24-hour: 304-741-0883 Work: 304-755-5737
Email: tbentley@freedom-industries.com

Reynolds, Robert
Contact Type 1: Tier II Information Contact
Address: . . . USA
Phones: Mobile - Cell: 919-649-4753
Email: rj@freedom-industries.com

Southern, Gary
Title: President Contact Type 1: Owner / Operator
Tier Two
Emergency and Hazardous Chemical Inventory
Specific Information by Chemical

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Address: 1015 Barlow Drive, Charleston, WV, 25311   USA
Phones: Mobile - Cell: 1-304-552-3379
Email: gsouthern@freedom-industries.com

Burdette, Mike
Title: Director of Operations   Contact Type 1: Emergency Contact
Address: 1015 Barlow Drive, Charleston, WV, 25311   USA
Phones: 24-hour: 304-941-7316   Work: 304-720-8065
Email: mburdette@freedom-industries.com

CHEMICAL DESCRIPTIONS:

CHEM NAME: Acetic acid
CAS: 64-19-7
[ ] Identical to previous year
[ ] TRADE SECRET
[x] Pure   [ ] Mix   [ ] Solid   [x] Liquid   [ ] Gas   [ ] EHS
CHEMICAL COMPONENTS:
[ ] EHS, CAS: , Component: , %, Max Amt code:

PHYSICAL & HEALTH HAZARDS:
[x] Fire   [ ] Sudden Release of Pressure   [ ] Reactivity   [x] Immediate (acute)   [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 300,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tank inside building   Pressure: Ambient pressure   Temp: Ambient temperature   Location: North
warehouse   Amount: 200000 pounds
Container Type: Tote bin   Pressure: Ambient pressure   Temp: Ambient temperature   Location: South warehouse
Amount: 3000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

CHEM NAME: Acid alum
CAS:
[ ] Identical to previous year
[ ] TRADE SECRET
CHEMICAL COMPONENTS:
[ ] EHS, CAS: 10043-01-3, Component: Aluminum sulfate, 42% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
[x] EHS, CAS: 7664-93-9, Component: Sulfuric acid, 2% Wt, Max Amt code: 03 (500 - 999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: Water, 56% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire   [ ] Sudden Release of Pressure   [ ] Reactivity   [x] Immediate (acute)   [x] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Max Daily Amt code: 07 (25,000 - 49,999 pounds)
Avg Daily Amt code: 06 (10,000 - 24,999 pounds)
No. of days on-site: 240

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
  Container Type: Tote bin  Pressure: Ambient pressure  Temp: Ambient temperature  Location: North warehouse
  Amount: 33000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

CHEM NAME: Ammonium lignosulfonate

CAS:
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure  [x] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 8061-53-8, Component: Ammonium lignosulfonate, 20% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
[ ] EHS, CAS: 8061-52-7, Component: Calcium lignosulfonate, 15% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
[ ] EHS, CAS: , Component: Proprietary inorganic materials, 35% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: Water, 30% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [x] Immediate (acute)  [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 08 (50,000 - 74,999 pounds)
Max quantity in largest container: 73000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
  Container Type: Tank inside building  Pressure: Ambient pressure  Temp: Ambient temperature  Location: South warehouse
  Amount: 73000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

CHEM NAME: Calcium chloride solution

CAS: 10043-52-4

[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure  [x] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 10043-52-4, Component: Calcium chloride, 35% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: Water, 65% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [x] Immediate (acute)  [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Max quantity in largest container: 115,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
  Container Type: Tank inside building  Pressure: Ambient pressure  Temp: Ambient temperature  Location: South
warehouse  Amount: 450,000 pounds
  Container Type: Tote bin  Pressure: Ambient pressure  Temp: Ambient temperature  Location: South warehouse
Amount: 20,000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: Calcium nitrate solution
CAS: 13477-34-4
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure  [x] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 13477-34-4, Component: calcium nitrate, 67% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: water, 33% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire  [ ] Sudden Release of Pressure  [x] Reactivity  [x] Immediate (acute)  [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 06 (10,000 - 24,999 pounds)
Avg Daily Amt code: 06 (10,000 - 24,999 pounds)
Max quantity in largest container: 3,350 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
  Container Type: Tote bin  Pressure: Ambient pressure  Temp: Ambient temperature  Location: South warehouse
Amount: 20,000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: Calsoft AOS-40
CAS: 68439-57-6
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure  [x] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 68439-57-6, Component: Sulphonic acids, C14-16 alkane hydroxy & C14-16 alkene, sodium salts, 38% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: water, 62% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [x] Immediate (acute)  [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 07 (25,000 - 49,999 pounds)
Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
Max quantity in largest container: 3,500 pounds
No. of days on-site: 365
Facility Name: Freedom Industries, Inc. - Poca Blending LLC

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
   Container Type: Tote bin   Pressure: Ambient pressure   Temp: Ambient temperature   Location: South warehouse
   Amount: 30000 pounds
CHEMICALS IN INVENTORY STATE FIELDS:
   No additional chemical information is required by West Virginia

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CHEM NAME: Calsoft L-40
CAS:
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix   [ ] Solid [x] Liquid   [ ] Gas   [ ] EHS
CHEMICAL COMPONENTS:
[ ] EHS, CAS: 68081-81-2, Component: BENZENESULFONIC ACID, C10-16 alkyl derivs., SODIUM SALT, 38% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: water, 58% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
[ ] EHS, CAS: 1300-72-7, Component: sodium xylene sulfonate, 4% Wt, Max Amt code: 03 (500 - 999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire   [ ] Sudden Release of Pressure   [ ] Reactivity   [x] Immediate (acute)   [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
   Max Daily Amt code: 06 (10,000 - 24,999 pounds)
   Avg Daily Amt code: 05 (5,000 - 9,999 pounds)
   Max quantity in largest container: 18000 pounds
   No. of days on-site: 210

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
   Container Type: Tank inside building   Pressure: Ambient pressure   Temp: Ambient temperature   Location: South warehouse   Amount: 18000 pounds
CHEMICALS IN INVENTORY STATE FIELDS:
   No additional chemical information is required by West Virginia

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CHEM NAME: ClearFloc 7122
CAS:
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix   [ ] Solid [x] Liquid   [ ] Gas   [ ] EHS
CHEMICAL COMPONENTS:
[ ] EHS, CAS: 26062-79-3, Component: 2-Propan-1-aminium, N,N-dimethyl-N-propenyl-, chloride, homopolymer, 21% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire   [ ] Sudden Release of Pressure   [ ] Reactivity   [x] Immediate (acute)   [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
   Max Daily Amt code: 10 (100,000 - 499,999 pounds)
   Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
   Max quantity in largest container: 160000 pounds
   No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
   Container Type: Tank inside building   Pressure: Ambient pressure   Temp: Ambient temperature   Location: North
Facility Name: Freedom Industries, Inc. - Poca Blending LLC

warehouse Amount: 160000 pounds
    Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse
Amount: 16000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
    No additional chemical information is required by West Virginia

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CHEM NAME: DIESEL FUEL
CAS: 68476-34-6
    [ ] Identical to previous year
    [ ] TRADE SECRET
    [x] Pure [ ] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

PHYSICAL & HEALTH HAZARDS:
    [x] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [x] Delayed (chronic)

INVENTORY:
    [ ] Below Reporting Thresholds
    Max Daily Amt code: 07 (25,000 - 49,999 pounds)
    Avg Daily Amt code: 06 (10,000 - 24,999 pounds)
    Max quantity in largest container: 20000 pounds
    No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
    [ ] Confidential
    Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Outside tank area
Amount: 20000 pounds
    Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse
Amount: 12000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
    No additional chemical information is required by West Virginia

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CHEM NAME: Diethylene glycol
CAS: 111-46-6
    [ ] Identical to previous year
    [ ] TRADE SECRET
    [x] Pure [ ] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

PHYSICAL & HEALTH HAZARDS:
    [ ] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)

INVENTORY:
    [ ] Below Reporting Thresholds
    Max Daily Amt code: 09 (75,000 - 99,999 pounds)
    Avg Daily Amt code: 09 (75,000 - 99,999 pounds)
    Max quantity in largest container: 99,000 pounds
    No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
    [ ] Confidential
    Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse
Amount: 99000 pounds
    Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse
Amount: 12000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
    No additional chemical information is required by West Virginia

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CHEM NAME: Disponil AES 25

CHEMICAL COMPONENTS:
- [ ] EHS, CAS: 9014-90-8, Component: Ethoxylated nonyl phenol sulfate, sodium salt, 32% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)
- [ ] EHS, CAS: 7732-18-5, Component: Water, 68% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)

PHYSICAL & HEALTH HAZARDS:
- [ ] Fire
- [ ] Sudden Release of Pressure
- [ ] Reactivity
- [x] Immediate (acute)
- [ ] Delayed (chronic)

INVENTORY:
- [ ] Below Reporting Thresholds
- Max Daily Amt code: 06 (10,000 - 24,999 pounds)
- Avg Daily Amt code: 05 (5,000 - 9,999 pounds)
- Max quantity in largest container: 24000 pounds
- No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
- [ ] Confidential
- Container Type: Tank inside building
- Pressure: Ambient pressure
- Temp: Ambient temperature
- Location: South

Amount: 25000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia.

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CHEM NAME: Distillate, solvent extract, petroleum heavy

CHEMICAL COMPONENTS:
- [x] Pure
- [ ] Mix
- [ ] Solid
- [x] Liquid
- [ ] Gas
- [ ] EHS

PHYSICAL & HEALTH HAZARDS:
- [ ] Fire
- [ ] Sudden Release of Pressure
- [ ] Reactivity
- [x] Immediate (acute)
- [x] Delayed (chronic)

INVENTORY:
- [ ] Below Reporting Thresholds
- Max Daily Amt code: 09 (75,000 - 99,999 pounds)
- Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
- Max quantity in largest container: 90000 pounds
- No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
- [ ] Confidential
- Container Type: Above ground tank
- Pressure: Ambient pressure
- Temp: Ambient temperature
- Location: South

Amount: 90000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia.
CHEMICAL COMPONENTS:
[ ] EHS, CAS: 1327-41-9, Component: Polyaluminum hydroxycolorsulfate, 28% Wt, Max Amt code: 09 (75,000 - 99,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: Water, 72% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 90,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse
Amount: 350000 pounds
Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: north warehouse
Amount: 22000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: Envirofloc CF-36
CAS: 25085-02-3
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 25085-02-3, Component: Polyalyleneammonium, 20% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: Water, 80% Wt, Max Amt code: 08 (50,000 - 74,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 07 (25,000 - 49,999 pounds)
Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
Max quantity in largest container: 3000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse
Amount: 80000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: EP-202
CAS: 68551-11-1
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

PHYSICAL & HEALTH HAZARDS:
[x] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)
Facility Name: Freedom Industries, Inc. - Poca Blending LLC

INVENTORY:

[ ] Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 90,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

[ ] Confidential
Container Type: Above ground tank  Pressure: Ambient pressure  Temp: Ambient temperature  Location: Outside tank farm
Amount: 300,000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:

No additional chemical information is required by West Virginia

CHEM NAME: Fatty acids, recovered

CAS:

[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure  [x] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

PHYSICAL & HEALTH HAZARDS:

[ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [x] Immediate (acute)  [ ] Delayed (chronic)

INVENTORY:

[ ] Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 90,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:

[ ] Confidential
Container Type: Tank inside building  Pressure: Ambient pressure  Temp: Ambient temperature  Location: South warehouse
Amount: 250,000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
Facility Name: Freedom Industries, Inc. - Poca Blending LLC
Tier Two
Emergency and Hazardous Chemical Inventory
Specific Information by Chemical

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

CHEM NAME: FERRIC CHLORIDE SOLUTION
CAS: 7705-08-0
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 7705-08-0, Component: Ferric chloride, 42% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: Water, 58% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 07 (25,000 - 49,999 pounds)
Avg Daily Amt code: 06 (10,000 - 24,999 pounds)
Max quantity in largest container: 3500 pounds
No. of days on-site: 120

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse
Amount: 35000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: Glycerin
CAS: 56-81-5
[ ] Identical to previous year
[ ] TRADE SECRET

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Facility Name: Freedom Industries, Inc. - Poca Blending LLC

PHYSICAL & HEALTH HAZARDS:
- [ ] Fire
- [ ] Sudden Release of Pressure
- [ ] Reactivity
- [x] Immediate (acute)
- [ ] Delayed (chronic)

INVENTORY:
- [ ] Below Reporting Thresholds
- Max Daily Amt code: 11 (500,000 - 999,999 pounds)
- Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
- Max quantity in largest container: 103,000 pounds
- No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
- [ ] Confidential
  - Container Type: Tank inside building
  - Pressure: Ambient pressure
  - Temp: Ambient temperature
  - Location: South warehouse
  - Amount: 600,000 pounds
- Container Type: Tote bin
  - Pressure: Ambient pressure
  - Temp: Ambient temperature
  - Location: South warehouse
  - Amount: 15,000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
- No additional chemical information is required by West Virginia

CHEM NAME: MCHM

CAS:
- [ ] Identical to previous year
- [ ] TRADE SECRET
- [x] Pure
- [x] Mix
- [ ] Solid
- [x] Liquid
- [ ] Gas
- [ ] EHS

CHEMICAL COMPONENTS:
- [ ] EHS, CAS: 34885-03-5, Component: 4-methylcyclohexanemethanol, 75% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)
- [ ] EHS, CAS: 98955-27-2, Component: 4-(methoxy)cyclohexane methanol, 14% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
- [ ] EHS, CAS: 51181-40-9, Component: Methyl, 4-methylocyclohexanecarboxylate, 5% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)
- [ ] EHS, CAS: 94-60-0, Component: Dimethyl 1,4-cyclohexanedicarboxylate, 1% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)
- [ ] EHS, CAS: 105-08-8, Component: 1,4-Cyclohexanedicarboximethanol, 1% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)
- [ ] EHS, CAS: 7732-18-5, Component: Water, 4% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)

PHYSICAL & HEALTH HAZARDS:
- [ ] Fire
- [ ] Sudden Release of Pressure
- [ ] Reactivity
- [x] Immediate (acute)
- [ ] Delayed (chronic)

INVENTORY:
- [ ] Below Reporting Thresholds
- Max Daily Amt code: 10 (100,000 - 499,999 pounds)
- Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
- Max quantity in largest container: 75,000 pounds
- No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
- [ ] Confidential
  - Container Type: Above ground tank
  - Pressure: Ambient pressure
  - Temp: Ambient temperature
  - Location: Outside tank farm
  - Amount: 75,000 pounds
- Container Type: Tote bin
  - Pressure: Ambient pressure
  - Temp: Ambient temperature
  - Location: South warehouse
  - Amount: 15,000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
- No additional chemical information is required by West Virginia

CHEM NAME: Mixed amine
Facility Name: Freedom Industries, Inc. - Poca Blending LLC

CAS:
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure  [x] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 68909-77-3, Component: Mixed morpholine amines, 35% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
[ ] EHS, CAS: , Component: mixed alkyl amines, 30% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
[ ] EHS, CAS: , Component: mixed alcohol amines, 30% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
[ ] EHS, CAS: , Component: Mixed glycols, 5% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [x] Immediate (acute)  [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 09 (75,000 - 99,999 pounds)
Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
Max quantity in largest container: 90000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Above ground tank  Pressure: Ambient pressure  Temp: Ambient temperature  Location: South

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

CHEM NAME: MR Solvent
CAS: 64741-85-1
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure  [x] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

PHYSICAL & HEALTH HAZARDS:
[ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [ ] Immediate (acute)  [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 08 (50,000 - 74,999 pounds)
Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
Max quantity in largest container: 73,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tank inside building  Pressure: Ambient pressure  Temp: Ambient temperature  Location: South

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

CHEM NAME: Naphthenic oil
CAS: 64742-53-6
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure  [ ] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

PHYSICAL & HEALTH HAZARDS:
[ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [x] Immediate (acute)  [ ] Delayed (chronic)
**Facility Name:** Freedom Industries, Inc. - Poca Blending LLC

**INVENTORY:**
- [ ] Below Reporting Thresholds
- Max Daily Amt code: 08 (50,000 - 74,999 pounds)
- Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
- Max quantity in largest container: 74000 pounds
- No. of days on-site: 365

**STORAGE CODES & STORAGE LOCATIONS:**
- [ ] Confidential
  - Container Type: Tank inside building
  - Pressure: Ambient pressure
  - Temp: Ambient temperature
  - Location: South warehouse
  - Amount: 55000 pounds
- Container Type: Tote bin
  - Pressure: Ambient pressure
  - Temp: Ambient temperature
  - Location: South warehouse
  - Amount: 40000 pounds

**CHEMICALS IN INVENTORY STATE FIELDS:**
- No additional chemical information is required by West Virginia

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**CHEM NAME:** Nonyl phenol ethoxylate

**CAS:** 9016-45-9

- [ ] Identical to previous year
- [ ] TRADE SECRET
- [x] Pure  [ ] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

**PHYSICAL & HEALTH HAZARDS:**
- [ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [x] Immediate (acute)  [x] Delayed (chronic)

**INVENTORY:**
- [ ] Below Reporting Thresholds
- Max Daily Amt code: 10 (100,000 - 499,999 pounds)
- Avg Daily Amt code: 09 (75,000 - 99,999 pounds)
- Max quantity in largest container: 55,000 pounds
- No. of days on-site: 365

**STORAGE CODES & STORAGE LOCATIONS:**
- [ ] Confidential
  - Container Type: Tank inside building
  - Pressure: Ambient pressure
  - Temp: Ambient temperature
  - Location: South warehouse
  - Amount: 90000 pounds
- Container Type: Tote bin
  - Pressure: Ambient pressure
  - Temp: Ambient temperature
  - Location: South warehouse
  - Amount: 30000 pounds

**CHEMICALS IN INVENTORY STATE FIELDS:**
- No additional chemical information is required by West Virginia

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**CHEM NAME:** Potassium acetate solution

**CAS:** 127-08-2

- [ ] Identical to previous year
- [ ] TRADE SECRET
- [x] Pure  [ ] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

**CHEMICAL COMPONENTS:**
- [ ] EHS, CAS: 127-08-2, Component: Potassium acetate, 50% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
- [ ] EHS, CAS: 7732-18-5, Component: Water, 50% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)

**PHYSICAL & HEALTH HAZARDS:**
- [ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [x] Immediate (acute)  [ ] Delayed (chronic)

**INVENTORY:**
- [ ] Below Reporting Thresholds
- Max Daily Amt code: 09 (75,000 - 99,999 pounds)
- Avg Daily Amt code: 09 (75,000 - 99,999 pounds)
Tier Two
Emergency and Hazardous Chemical Inventory
Specific Information by Chemical

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Max quantity in largest container: 99,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tank inside building  Pressure: Ambient pressure  Temp: Ambient temperature  Location: South
warehouse  Amount: 96000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: POTASSIUM HYDROXIDE Solution
CAS: 1310-58-3
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure  [x] Mix  [ ] Solid  [x] Liquid  [ ] Gas  [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 1310-58-3, Component: Potassium hydroxide, 45% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: water, 55% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire  [ ] Sudden Release of Pressure  [ ] Reactivity  [x] Immediate (acute)  [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 09 (75,000 - 99,999 pounds)
Avg Daily Amt code: 08 (50,000 - 74,999 pounds)
Max quantity in largest container: 86000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tank inside building  Pressure: Ambient pressure  Temp: Ambient temperature  Location: North
warehouse  Amount: 86000 pounds
Container Type: Steel Drum  Pressure: Ambient pressure  Temp: Ambient temperature  Location: south warehouse
Amount: 1000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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Tier Two
Emergency and Hazardous Chemical Inventory
Specific Information by Chemical

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

- Container Type: Tote bin
- Pressure: Ambient pressure
- Temp: Ambient temperature
- Location: South warehouse
- Amount: 3000 pounds

**CHEMICALS IN INVENTORY STATE FIELDS:**
No additional chemical information is required by West Virginia

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**CHEM NAME:** Prosol emulsion

**CAS:** 64742-04-7

- [ ] Identical to previous year
- [ ] TRADE SECRET
- [ ] Pure
- [x] Mix
- [ ] Solid
- [x] Liquid
- [ ] Gas
- [ ] EHS

**CHEMICAL COMPONENTS:**

- [ ] EHS, CAS: 64742-04-7, Component: Petroleum distillates, 60% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)
- [ ] EHS, CAS: 7732-18-5, Component: Water, 40% Wt, Max Amt code: 06 (10,000 - 24,999 pounds)

**PHYSICAL & HEALTH HAZARDS:**

- [ ] Fire
- [x] Sudden Release of Pressure
- [ ] Reactivity
- [x] Immediate (acute)
- [x] Delayed (chronic)

**INVENTORY:**

- [ ] Below Reporting Thresholds
- Max Daily Amt code: 07 (25,000 - 49,999 pounds)
- Avg Daily Amt code: 06 (10,000 - 24,999 pounds)
- Max quantity in largest container: 30000 pounds
- No. of days on-site: 365

**STORAGE CODES & STORAGE LOCATIONS:**

- [ ] Confidential
  - Container Type: Tank inside building
  - Pressure: Ambient pressure
  - Temp: Ambient temperature
  - Location: South warehouse
  - Amount: 30000 pounds

- Container Type: Tote bin
- Pressure: Ambient pressure
- Temp: Ambient temperature
- Location: South warehouse
- Amount: 3000 pounds

**CHEMICALS IN INVENTORY STATE FIELDS:**
No additional chemical information is required by West Virginia
Tier Two
Emergency and Hazardous Chemical Inventory
Specific Information by Chemical

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Warehouse Amount: 200000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: Shellmoth 10

CAS:
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

PHYSICAL & HEALTH HAZARDS:
[x] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [x] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 07 (25,000 - 49,999 pounds)
Avg Daily Amt code: 07 (25,000 - 49,999 pounds)
Max quantity in largest container: 35,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Above ground tank Pressure: Ambient pressure Temp: Ambient temperature Location: Outside tank
farm Amount: 35000 pounds
Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: South warehouse
Amount: 25000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: Sodium hydroxide solution (20%)

CAS: 1310-73-2
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 1310-73-2, Component: CAUSTIC SODA, SOLUTION, 20% Wt, Max Amt code: 07 (25,000 - 49,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: Water, 80% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire [ ] Sudden Release of Pressure [x] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 170,000 pounds
No. of days on-site: 385

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse
Amount: 200000 pounds
Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse
Amount: 20000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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Tier Two
Emergency and Hazardous Chemical Inventory
Specific Information by Chemical

Facility Name: Freedom Industries, Inc. - Poca Blending LLC

CHEM NAME: Sodium Hydroxide Solution (50%)
CAS: 1310-73-2
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 1310-73-2, Component: Sodium hydroxide, 50% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: Water, 50% Wt, Max Amt code: 10 (100,000 - 499,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire [ ] Sudden Release of Pressure [x] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 11 (500,000 - 999,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 230000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse
Amount: 230000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: SODIUM PERMANGANATE
CAS: 10101-50-5
[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 10101-50-5, Component: Sodium permanganate, 40% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)
[ ] EHS, CAS: 7732-18-5, Component: Water, 60% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire [ ] Sudden Release of Pressure [x] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 06 (10,000 - 24,999 pounds)
Avg Daily Amt code: 05 (5,000 - 9,999 pounds)
Max quantity in largest container: 3500 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tote bin Pressure: Ambient pressure Temp: Ambient temperature Location: North warehouse
Amount: 12000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: Sylvablend FVM
CAS:
[ ] Identical to previous year
Facility Name: Freedom Industries, Inc. - Poca Blending LLC

[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

PHYSICAL & HEALTH HAZARDS:
[ ] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 80,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South
warehouse Amount: 150000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: Tall-oil fatty acid
CAS: 61790-12-3

[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

PHYSICAL & HEALTH HAZARDS:
[ ] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [ ] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 10 (100,000 - 499,999 pounds)
Avg Daily Amt code: 10 (100,000 - 499,999 pounds)
Max quantity in largest container: 90,000 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
Container Type: Tank inside building Pressure: Ambient pressure Temp: Ambient temperature Location: South
warehouse Amount: 200000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
No additional chemical information is required by West Virginia

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CHEM NAME: Triethanolamine -90
CAS:

[ ] Identical to previous year
[ ] TRADE SECRET
[ ] Pure [x] Mix [ ] Solid [x] Liquid [ ] Gas [ ] EHS

CHEMICAL COMPONENTS:
[ ] EHS, CAS: 102-71-6, Component: Triethanolamine, 74% Wt, Max Amt code: 05 (5,000 - 9,999 pounds)
[ ] EHS, CAS: 111-42-2, Component: Diethanolamine, 11% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)
[ ] EHS, CAS: 7732-18-8, Component: water, 15% Wt, Max Amt code: 04 (1,000 - 4,999 pounds)

PHYSICAL & HEALTH HAZARDS:
[ ] Fire [ ] Sudden Release of Pressure [ ] Reactivity [x] Immediate (acute) [x] Delayed (chronic)

INVENTORY:
[ ] Below Reporting Thresholds
Max Daily Amt code: 06 (10,000 - 24,999 pounds)
Facility Name: Freedom Industries, Inc. - Poca Blending LLC

Avg Daily Amt code: 06 (10,000 - 24,999 pounds)
Max quantity in largest container: 2700 pounds
No. of days on-site: 365

STORAGE CODES & STORAGE LOCATIONS:
[ ] Confidential
   Container Type: Tote bin
   Pressure: Ambient pressure
   Temp: Ambient temperature
   Location: South warehouse

Amount: 11000 pounds

CHEMICALS IN INVENTORY STATE FIELDS:
   No additional chemical information is required by West Virginia

FACILITY STATE FIELDS:
   No additional information is required by West Virginia

STATE / LOCAL FEES: $100

[ ] I have attached a site plan
[ ] I have attached a list of site coordinate abbreviations
[ ] I have attached a description of dikes and other safeguard measures

Certification (Read and sign after completing all sections)
I certify under penalty of law that I have personally examined and am familiar with the information submitted in pages one through 20, and that based on my inquiry of those individuals responsible for obtaining this information, I believe that the submitted information is true, accurate, and complete.

Keith Beneker - Plant Manager
Name and official title of owner/operator
OR owner/operator's authorized representative

Signature
Date signed 02/28/2014